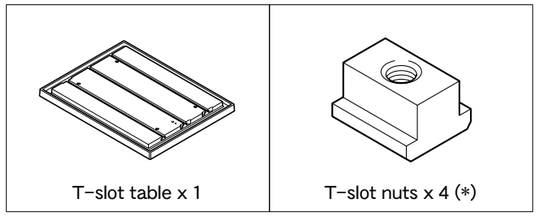
# ZTT-540 T-slot Table Installation Manual

**This is a T-slot table for the MODELA Pro II MDX-540.**

## Included Items



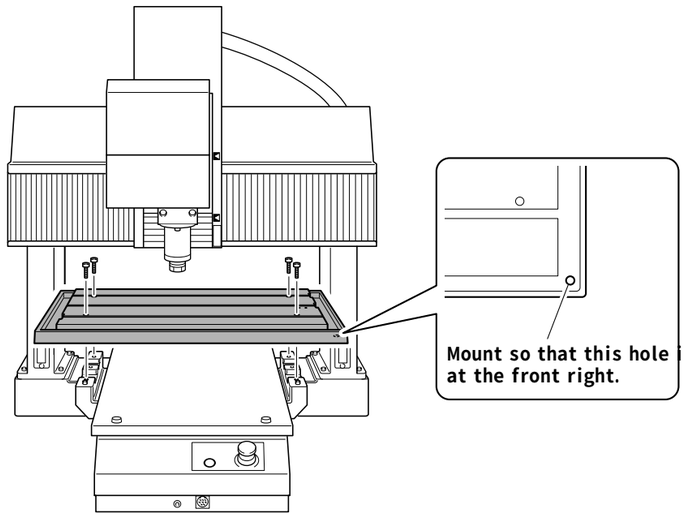
T-slot table x 1

T-slot nuts x 4 (*)

Note: These T-slot nuts are for mounting on an ATC unit.

## Installation Procedure

**⚠CAUTION** **Be sure to perform installation or replacement with the power cord disconnected.**
Failure to do so may lead to danger of entanglement in the machine resulting in injury.



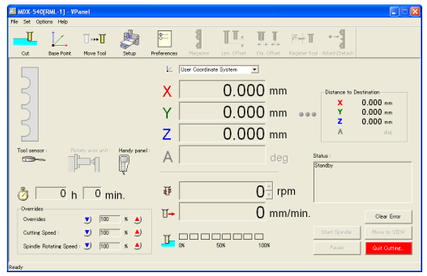

❶ Remove the four cap screws and detach the standard table.

❷ Mount the T-slot table oriented as shown in the figure, and secure it in place with the four cap screws.

## Making the Setting for the Table Type

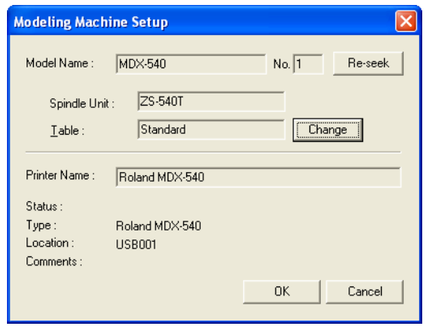
After installing the table, use VPanel to make the setting for the table type.

❶



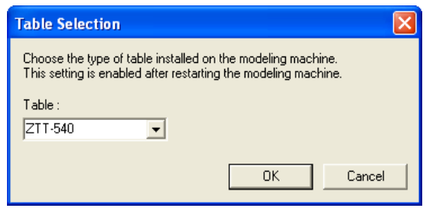
In VPanel, go to the [File] menu and click [Machine Setup].

❷




Click the [Change] button.

❸




Select [ZTT-540,] then click [OK].

❹

**Shut down the modeling machine.**

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